



Mapemortar HB R3

A medium strength, high build, shrinkage compensated repair mortar for repairing concrete

DESCRIPTION

A medium strength high build repair mortar meets EN 1504-3 R3 classification.

WHERE TO USE

Repairing damaged concrete surfaces in overhead, vertical and horizontal situations, where a medium strength high build mortar is required.

Some application examples

- Repair of damaged concrete surfaces, corners of beams, columns and other concrete members damaged by corroded steel.
- Repairs to bridges, culverts and diaphragms etc.
- Repairs to concrete walls and tunnel linings.
- Repairs to concrete segments.
- Repairs to balconies and soffits.

TECHNICAL CHARACTERISTICS

Mapemortar HB R3 is a premixed powder mortar composed of cement, graded aggregates and special additives from a formula developed in the Mapei research laboratories.

When mixed with water **Mapemortar HB R3** forms an easy to apply high build mortar that can be applied without slumping even in substantial thicknesses on vertical surfaces without the aid of formwork.

When fully cured **Mapemortar HB R3**:

- has moderate flexural and compressive strength;

- has a modulus of elasticity, thermal expansion coefficient and permeability coefficient similar to medium strength concrete;
- has excellent adhesion to existing concrete surfaces providing they have been pre-soaked and still damp with clean water;
- reinforcing bars should be treated with **Mapefer** or **Mapefer 1K**.

If **Mapemortar HB R3** is prepared by only adding water, it should be cured under damp conditions in order to guarantee that the products expansive properties develop correctly and completely.

Mapemortar HB R3 meets the requirements defined by EN 1504-9 (*"Products and systems for the protection and repair of concrete structures - Definitions, requirements, quality control and evaluation of conformity - General principles for the use of products and systems"*) and the minimum requirements claimed by EN 1504-3 (*"Structural and non-structural repair"*) for structural mortars of class R3.

RECOMMENDATIONS

- Do not use **Mapemortar HB R3** to repair structures subject to high compressive loads, high impact or abrasion: use **Mapegrout T60** or **Mapegrout Thixotropic** instead.
- Do not use **Mapemortar HB R3** on smooth concrete surfaces. Roughen the surface thoroughly and add reinforcing steel if required.

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- Do not use **Mapemortar HB R3** for anchoring (use **Mapectill GP**).
- Do not add water once the mix has started to set.
- Do not add cement or admixtures to the **Mapemortar HB R3**.
- Do not use **Mapemortar HB R3** at temperatures below +5°C.
- Do not use **Mapemortar HB R3** if the bag is damaged or has been previously used.
- Always use full bag mixes.

HOW TO USE

Preparation of the substrate

Remove degraded and damaged concrete until the substrate is solid, resistant and rough. Any previous repair work that is no longer thoroughly bonded should be removed.

Gritblast the concrete and reinforcing bars to ensure any corrosion is removed as well as any dirt, concrete laitance, grease, oils or coatings.

Saturate the substrate with clean water. Before repairing with **Mapemortar HB R3**, wait until the excess water has evaporated. To facilitate this the use of compressed air may be required. A slurry made from **Mapemortar HB R3** could be used if it is not possible to pre-soak the substrate.

Preparing the mortar

Measure the amount of clean water needed into the mixer to obtain the required consistency for the application.

APPLICATION	LITRES OF WATER PER 25 KG BAG
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Trowel/Hand application	3.4-3.6 ltrs
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Start the mixer and slowly add the **Mapemortar HB R3** to the water in a continuous way.

Mix for 1-2 minutes, then make sure that the mix is well blended. Scrape any unblended powder from the bottom and sides of the mixing drum, and then mix for a further 3 minutes.

Either a forced action mixer or a suitable drill and paddle may be used according to the amount of mortar required. Mixing must be carried out at low speeds to avoid air being entrapped in the mix.

Avoid mixing manually unless absolutely necessary. If so, mix small amounts at a time for at least 5 to 6 minutes until a completely homogeneous mix is achieved.

It is important, to keep in mind if mixing by hand more water will be required. This will affect the mortars characteristics including its mechanical strength, shrinkage and impermeability.

Mapemortar HB R3 remains workable for approximately 40 mins at +20°C.

The expansion of **Mapemortar HB R3** is calculated to compensate for plastic shrinkage. For it to be effective the substrate

needs to be adequately reinforced with rebars or forms. The expansion phase ends during the first days of curing.

Application procedure

The **Mapemortar HB R3** can be applied by trowel or by gloved hand on vertical surfaces or overhead situations with or without formwork to a depth of 70mm per layer. Reinforcing bars should be treated with **Mapecter** or **Mapecter 1K** before applying the **Mapemortar HB R3**.

Where required apply a second layer of **Mapemortar HB R3** before the previous layer has cured.

The complete system calls for smoothing with **Planitop 200**, **Monofinish** or **Mapelastoc** and then protecting with **Elastocolor Paint**.

Precautions to be taken during and after application

Only use bags of **Mapemortar HB R3** which have been stored on their original pallets and covered and stored in a dry place.

In warm weather do not expose the material to direct sunlight. Use clean cold water to prepare the mix. Store in a cool place. At low temperatures prepare the mix with water that has been heated to approx. +20°C. After applying **Mapemortar HB R3**, we recommend that it is cured carefully, especially in hot and windy conditions, to avoid the water evaporating too quickly and causing the formation of surface cracks due to plastic shrinkage. Spray water on the surface 8-12 hours after applying the mortar, and repeat the operation every 3-4 hours for at least the first 48 hours. As an alternative after smoothing the mortar apply a coating of either **Mapecture E** or **Mapecture S**.

If a coating is to be applied to the repair areas then the **Mapecture** should be removed by a light Gritblast, alternatively a coat of **Elastocolor Primer** can be used as the curing membrane followed by the final protective layer of **Elastocolor Paint** or **Elastocolor Rasante** without removing the primer coat.

Cleaning

Mortar that has not yet hardened can be removed from tools with water. If the mortar has set then mechanical methods of cleaning will need to be adopted.

CONSUMPTION

Approx. 16.5 kg/m² per cm of thickness.

PACKAGING

25 kg bags.

STORAGE

12 months, if stored in a dry, sheltered place. The product complies with the conditions of Annex XVII to Regulation (EC) N° 1907/2006 (REACH) - All. XVII, item 47.

SAFETY INSTRUCTIONS FOR PREPERATION AND INSTALLATION

Mapemortar HB R3 contains cement that when in contact with sweat or other body fluids causes irritant alkaline reactions and allergic reactions to those predisposed. It

TECHNICAL DATA (typical values)

PRODUCT IDENTITY

Class according to EN 1504-3:	R3
Type:	PCC
Consistency:	powder
Colour:	grey
Maximum aggregate size (mm):	1.0
Dry solids content (%):	100
Chloride ions content: - min requirements $\leq 0.05\%$ according to EN 1015-17:	$\leq 0,05$

APPLICATION DATA (at +20°C - 50% R.H.)

Colour of mix:	grey
Mixing ratio:	100 parts of Mapemortar HB R3 with 13.5-14.5 parts of water (approximately 3.4-3.6 litres of water per 25 kg bags)
Consistency of the mix:	thixotropic
Density of the mix (kg/m³):	1,800
pH of the mix:	> 12.5
Application temperature range:	from +5°C to +35°C
Pot life of the mix	approx. 40 mins

FINAL PERFORMANCE (14% mixing water)

Performance Characteristics	Test method	Minimum requirements according to EN 1504-3 for R3 class mortar	Product performance
Compressive strength (MPa):	EN 12190	≥ 25 (after 28 days)	after 1 day >10 after 7 days > 30 after 28 days > 35
Flexural strength (MPa):	EN 196/1	none	after 1 day > 2 after 7 days > 4 after 28 days > 7
Compressive modulus of elasticity (GPa):	EN 13412	≥ 15 (after 28 days)	> 15 (after 28 days)
Bond strength to concrete (MC 0.40 type substrate water/concrete ratio = 0.40) according to EN 1766 (MPa):	EN 1542	≥ 1.5 (after 28 days)	2.0 (after 28 days)
Capillary absorption [kg/(m²·min^{0.5}):	EN 13057	≤ 0.5	< 0.5
Thermal compatibility measured as bonding according to EN 1542 (MPa) - freeze thaw cycling de-icing salts: - storm cycle: - dry thermal cycle:	EN 13687/1 EN 13687/2 EN 13867/4	≥ 1.5 (after 50 cycles) ≥ 1.5 (after 30 cycles) ≥ 1.5 (after 30 cycles)	2.0
Reaction to fire:	Euroclass	declared value	E

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can cause damage to eyes. During use, wear protective gloves and goggles and take the usual precautions for handling chemicals. If the product comes in contact with the eyes or skin, wash immediately with plenty of water and seek medical attention.

For further and complete information about the safe use of our product please refer to the latest version of our Material Safety Data Sheet.

PRODUCT FOR PROFESSIONAL USE.

WARNING

Although the technical details and recommendations contained in this product data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product.

Please refer to the current version of the Technical Data Sheet, available from our website www.mapei.com

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