

**FORMULATORS, MANUFACTURERS AND CONSULTANTS OF  
SPECIAL CONCRETE PRODUCTS**

Newton's Farm Estate, Wissington, Nayland, Suffolk.CO6 4LX, England

Telephone: 01206 265116 Facsimile: 01206 265117

Email: [info@rockbond.co.uk](mailto:info@rockbond.co.uk) Website: [www.rockbond.co.uk](http://www.rockbond.co.uk)

**ROCKBOND UNDERWATER MORTARS****DESCRIPTION:**

ROCKBOND UNDERWATER MORTAR (RB UWM) powder is a blend of special cement powders, high quality graded sands and an unique combination of polymers and admixtures. The powder, when mixed with water, produces a mortar which is wash-out resistant and waterproof. The material develops a high early strength, and can be used above or below the waterline. ROCKBOND UNDERWATER ACCELERATED MORTAR (RB UWAM) is used at low temperatures, or when a rapid gain in early strength is required at 20°C. The mortar powders are ready to use, packaged in 25kg moisture proof durable bags, and have a shelf life of 5 years.

**SPECIAL PROPERTIES:**

- \* Portland cement based, polymer modified and microsilica enhanced.
- \* The mortars develop an excellent putty consistency for ease of application.
- \* Can be used above and below the waterline.
- \* Will not disperse, wash-out or break up underwater.
- \* Strong, impermeable bond to brick, stone, masonry, steel and concrete.
- \* Mortars can be built up to a level of existing profiles in one operation.
- \* The mortar can be finished to produce a smooth and attractive surface.
- \* The material will not contaminate canals, rivers, reservoirs or lakes.
- \* The powder contains no iron, high alumina cement, chlorides or deleterious substances.
- \* High yielding, economical, non flammable, non toxic, odour free, user friendly and safe to use in underwater environments.

**USES:**

- + Offshore locations and underwater applications.
- + To repair and waterproof precast concrete, tunnels, culverts, sewers and pipes.
- + To point and repair bricks, blocks and masonry above and below the waterline.
- + The repair of concrete in tidal zones where time is limited.
- + The protection of marine structures above and below the waterline.
- + The consolidation of sea defences, harbours, jetties, docks and locks.
- + Caulking material for gaps and joints, and for sealing shutters.
- + In situations where a quick, early strength gain is required.
- + To instantly stop and plug the flow of running water or grout through brick or concrete.

**MIXING INSTRUCTIONS:**

ROCKBOND UNDERWATER MORTAR powders are mixed with water using a ROCKBOND CONCRETE STIRRER (RB CS), a pneumatic or electric power tool (1kW) and a ROCKBOND 25 LITRE MIXING CONTAINER (RB 25LMC). Only mix small amounts of mortar that can be successfully applied in 10 minutes.

Add 4.5 litres of water to the container or mixer.  
Pour 25kg of powder onto the water while mixing.  
After all the powder has been added, mix for 1 minute.  
The mortar is ready to use.

ROCKBOND UNDERWATER MORTARS, MIXING INSTRUCTIONS CONTINUED...

Alternatively, small amounts of the material can be prepared by slowly adding the powder to a quantity of water in a suitable container and mixing to give the appropriate consistency. Mixing by hand is NOT recommended.

APPLICATION PROCEDURE:

All necessary preparatory work must be completed before the mortars are mixed. Ensure that all surfaces with which the mortars come into contact are clean, free of contamination and marine growth. For use above the waterline, soak concrete and brick substrates for a few minutes prior to the application of the mortars and remove any standing water.

Mix the mortar powders with water to a good mortar consistency, and wait a few minutes for the mortar to gel. With the use of a gloved hand and fingers, form a CONTACT COAT: RUB the mortar onto and well into any cracks or cavities, and completely cover the substrate. RUB IT IN!

A contact coat applied properly will reduce voids at the bondline, and promote intimate contact between the repair material and the concrete. It will also prevent peeling and slumping on vertical and soffit substrates. On top of the contact coat, use a trowel or steel float to apply the material, and bring the level of the mortar up the profile of the surrounding concrete. For ease of application of the mortars above the waterline, and to remove stickiness, keep gloves and all implements wet. Use hand held water spray to wet mortar surfaces, and to produce smooth and attractive finishes.

In above water locations, as soon as the material is in place and the application is complete, cure immediately with ROCKBOND CURE (RB C) at the rate of 10m<sup>2</sup>/litre.

Use ROCKBOND UNDERWATER ACCELERATED MORTAR (RB UWAM) during winter weather work, when ambient temperatures are low or when a rapid gain in early strength is required at 20°C.

HEALTH, SAFETY AND STORAGE:

ROCKBOND UNDERWATER MORTAR powders are non toxic and safe to use. However, use the same precautions as with any cementitious product: wear goggles, protective clothing and a dust mask while mixing and applying the materials. Consult the relevant MSDS for further details. Store in a cool, dry, dark place.

TECHNICAL DATA:

ROCKBOND UNDERWATER MORTAR (RB UWM)

TYPICAL DATA at 18% water/powder ratio at 20°C

CONSISTENCY: Good mortar consistency  
CONSISTENCY LIFE: 20 minutes

DENSITY: 2020kg/m<sup>3</sup>

MINIMUM COMPRESSIVE STRENGTH:

1	7	28	Days
15	35	50	MPa

YIELD: 25kg of powder yields 14.00 litres of Underwater Mortar  
1m<sup>3</sup> of Underwater Mortar requires 1.800 tonnes of powder.

ROCKBOND UNDERWATER MORTARS, TECHNICAL DATA CONTINUED...

ROCKBOND UNDERWATER ACCELERATED MORTAR (RB UWAM)

TYPICAL DATA at 18% water/powder ratio at 20°C

CONSISTENCY: Good mortar consistency  
CONSISTENCY LIFE: 10 minutes  
  
DENSITY: 2000kg/m³

MINIMUM COMPRESSIVE STRENGTH:

1 hour	2 hours	1	7	28	Days
4	10	20	35	50	MPa

YIELD: 25kg of powder yields 13.25 litres of Underwater Accelerated Mortar  
1m³ of Underwater Accelerated Mortar requires 1.900 tonnes of powder

FURTHER INFORMATION:

Should you require further information on this product, or details of other ROCKBOND SPECIAL CONCRETE PRODUCTS, then please do contact our Technical Department:

Gilbert Cox BSc,  
Technical Director,

Rockbond SCP Ltd.,  
Newton's Farm Estate,  
Wissington,  
Nayland,  
Suffolk,  
CO6 4LX.  
England.

Telephone: 01206 265116  
Facsimile: 01206 265117

Email: [info@rockbond.co.uk](mailto:info@rockbond.co.uk)  
Website: [www.rockbond.co.uk](http://www.rockbond.co.uk)

IMPORTANT NOTE:

ROCKBOND SCP LTD provides the above information in good faith and without warranty. The data represents typical values which can be updated at any time, and this information supersedes previous issues. No liability can be accepted for any damage or loss arising from the use of ROCKBOND SCP LTD literature or its products, because the company has no continuous control on how the products are mixed, placed or cured.

DECEMBER 2018