

## Visqueen Radon R400 Membrane

### Features and benefits

- BBA certified - third party accreditation
- 0.4mm (1600 gauge) thick - complies with new BBA regulations for radon protection membranes in line with BS8485:2015+A1:2019
- Increased thickness - provides greater impact properties & protection from following trades
- Conforms to BR 211:2015 - industry guidance for radon protection
- Multi folded - easy to handle and transport
- Multi functional - also acts as a damp proof membrane
- Dual jointing methods - lap joints can be taped or heat welded

### Product description

Visqueen Radon R400 is a 0.4mm thick co-polymer thermoplastic membrane. The product is red in colour and supplied 4m x 20m in a multi-folded roll.

### Approvals and standards

- Third party accreditation (BBA 13/5069)
- Conforms to the specification requirements of BR 211:2015
- CE Mark EN 13967:2017
- Quality Management System ISO 9001:2015
- Occupational Health and Safety System ISO 18001:2007
- Environmental Management System ISO 14001:2015

### Usage

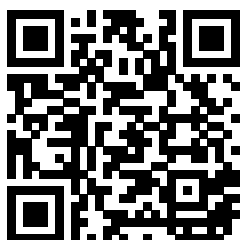
Visqueen Radon R400 is used to prevent the ingress of radon in both basic and full radon protection areas. The membrane can be positioned within the ground floor construction either above or below the structural floor.

The product is not intended for use where there is a risk of hydrostatic pressure.

### System components

- VisqueenPro Double Sided Jointing Tape, 50mm x 10m
- VisqueenPro Single Sided Tape, 75mm x 25m
- Visqueen Gas Resistant Foil Lap Tape, 75mm x 50m
- Visqueen Ultimate GR Lap Tape, 150mm x 10m
- Visqueen Top Hat Units
- Visqueen Preformed Units
- VisqueenPro Detailing Strip, 300mm x 10m, 500mm x 10m
- Visqueen Radon Sump

### Find your local stockist



## Visqueen Radon R400 Membrane

### Storage and handling

Visqueen Radon R400 should be stored horizontally, under cover in its original packaging.

Care should be taken when handling the product in line with current manual handling regulations.

### Preparation

Visqueen Radon R400 should be installed on a smooth continuous surface e.g. grouted beam and block floor, a compacted blinding layer e.g. 50mm thick sand blinding, or smooth concrete blinding. The substrate should be free from irregularities such as voids or protrusions.

The membrane can be cut with a sharp retractable safety knife or robust scissors.

### Installation

Visqueen Radon R400 should be loose laid on the substrate. The membrane should be clean and dry at the time of jointing. Joints should be overlapped by at least 150mm, bonded with Visqueen Pro Double Sided Tape and sealed with either Visqueen Pro Single Sided Tape or Visqueen Gas Resistant Foil Lap Tape. In demanding site conditions seal lap joints with Visqueen Ultimate GR Lap Tape.

Alternatively lap joints can be heat welded to achieve an effective seal. Welded lap joints can be less than 150mm provided the joint integrity is not compromised.

Airtight seals should be formed around all service entry points. Visqueen Preformed Top Hat Units should be used for sealing service entry pipes. The base of the top hat and the upstand should be bonded using Visqueen Pro Double Sided Tape and sealed with either Visqueen Pro Single Sided Tape or Visqueen Gas Resistant Foil Lap Tape. The upstand should be secured with the supplied jubilee clip.

Forming an effective barrier to radon may give rise to complex three-dimensional detailing where, it is recommended Visqueen Preformed Units are used e.g. corners. Alternatively Visqueen Pro Detailing Strip can be used to seal awkward junctions.

If the membrane is punctured or perforated a patch of the same material should be lapped at least 150mm beyond the limits of the puncture and bonded with Visqueen Pro Double Sided Tape and sealed with either Visqueen Pro Single Sided Tape or Visqueen Gas Resistant Foil Lap Tape. Alternatively a patch can be formed using Visqueen Pro Detailing Strip and lapped at least 150mm beyond the extents of the puncture.

The membrane should be covered by a protective layer as soon as possible after installation to prevent damage e.g. from following trades. Care should be taken to ensure that the membrane is not punctured, stretched or displaced when applying a screed or final floor covering. A minimum thickness of 50mm screed is recommended.

When reinforced concrete is to be laid over the membrane the wire reinforcements and spacers must be prevented from puncturing the membrane. Where there is a high risk of potential damage, the membrane should be covered with Visqueen TreadGUARD protection, screed, or other approved protection material before positioning the reinforcement.

When used in full radon protection areas, a Visqueen Radon Sump or subfloor ventilation system maybe required. For further guidance contact Visqueen Technical Services +44 (0) 333 202 6800

### Usable temperature range

It is recommended that Visqueen Radon R400 and all associated system components should not be installed below 5°C.

### Sustainability

Visqueen is part of Berry bpi, the largest European recycler of polyethylene.

This product is recyclable, categorised under LDPE recycling code 4 and any waste should be segregated on site in accordance with site management procedures for plastic waste. Visqueen have four recycling sites in the UK where the plastic waste could be recycled and converted back into a second life product.

### Additional information

When used in full radon protection areas, a Visqueen Radon Sump or subfloor ventilation system maybe required.

To assist build sequencing, Visqueen Zedex CPT DPC is available for radon protection through masonry wall constructions.

For internal and external corners Visqueen Preformed Corner Units should be used see PFU-553.

To seal around steel columns use Visqueen Pro Detailing Strip see RAD-52.

For additional detailing information, contact Visqueen Technical Services +44 (0) 333 202 6800.

## Visqueen Radon R400 Membrane

Property	Test method	Units	Compliance criteria	Result
Width	EN 1848-2	m	-2.5%/+2.5%	4
Length	EN 1848-2	m	-10%/+10%	20
Thickness	EN 1849-2	mm	-12%/+12%	0.4
Straightness	EN 1848-2	-	Pass/Fail	Pass
Visible defects	EN 1850 -2	-	Pass/Fail	Pass
Tensile Strength - MD	EN EN12311	N/mm <sup>2</sup>	>MLV	15
Tensile Strength - CD	EN EN12311	N/mm <sup>2</sup>	>MLV	15
Tensile Elongation - MD	EN EN12311	%	>MLV	400
Tensile Elongation - CD	EN EN12311	%	>MLV	400
Joint Strength	EN12317-2	N	>MLV	245
Watertightness 2kPa	EN 1928	-	Pass/Fail	Pass
Resistance to impact	EN 12691	mm	>MLV	200
Durability (artificial ageing)	EN 1296 and EN 1928	-	Pass/Fail	Pass
Durability (alkali)	Annex C	-	Pass/Fail	Pass
Resistance to tearing (nail shank) MD	EN 12310-1	N	MDV	250
Resistance to tearing (nail shank) CD	EN 12310-1	N	MDV	250
Resistance to static loading	EN 12730	Kg	>MLV	Pass-20kg
Water vapour transmission - resistance	EN 1931	MNs/g	MDV	941
Water vapour transmission - permeability	EN 1931	g/m <sup>2</sup> /d	MDV	0.14
Radon Permeability	SP Test Method	m <sup>2</sup> /s	MDV	8x10 <sup>-12</sup>
Radon Transmittance	SP Test Method	m/s	MDV	21x10(-9)
Reaction to Fire	EN 13501-1	Class	MDV	F

### Health and safety information

Refer to Visqueen Radon R400 material safety datasheet (MSDS).

## Visqueen Radon R400 Membrane

### About Visqueen

The Visqueen name has long been recognised as one of the leading manufacturers of high quality advanced membrane technologies and design based solutions by specifiers, distributors, builders merchants and contractors throughout the UK and Europe.

For further guidance on the Visqueen services shown below, please refer to the relevant section of the Visqueen website ([www.visqueen.com](http://www.visqueen.com)) or contact Visqueen Technical Services on +44 (0) 333 202 6800 or [enquiries@visqueen.com](mailto:enquiries@visqueen.com)

### Complete Range, Complete Solution



Structural  
Waterproofing



Gas  
Protection



Damp Proof  
Membrane



Tapes



Damp Proof  
Course



Stormwater



Vapour  
Control

### Visqueen Technical Support

Visqueen combine an extensive product portfolio with industry leading levels of service and support which includes guidance over the phone, bespoke CAD drawings to help with complex detailing, electronic NBS specifications and access to a dedicated team of highly knowledgeable and experienced field based Technical Support Managers.

Visqueen Technical Support is available to all our customers including architects, specifiers, distributors, builders merchants, contractors and end users. All of our technical team have been awarded the industry recognised qualification Certificated Surveyor in Structural Waterproofing (CSSW).

### Visqueen CPD Seminars

The Visqueen Continuing Professional Development (CPD) Seminars provide up-to-date information on changes within Building Regulations/Building Standards and nationally recognised industry guidance affecting damp proofing, water vapour control, hazardous ground gas protection and below ground structural waterproofing.

The one hour seminars have been produced for design specialists within the construction sector and are delivered by our team of Technical Support Managers.

### Visqueen PI designs and special projects

From initial design to the completed project, Visqueen are with you every step of the way. Whether it be hazardous ground gas protection and/or below ground waterproofing protection employing barrier, structurally integral or drained systems, Visqueen can offer professional indemnity (PI) insurance for bespoke Visqueen design solutions.

Visqueen Technical Support Managers work with all stakeholders to provide cost effective Visqueen solutions offering complete peace of mind throughout the construction phase and beyond.

### Visqueen Training Academy

Based at our manufacturing facility in Derbyshire, the Visqueen Training Academy is available to support Visqueen customers throughout the UK by providing a wide range of both theory and practical skills related training.

Courses include one day product awareness training for our distributors and builders merchants to help them in their day-to-day jobs, through to intensive three day courses giving detailed hands-on training in the practical skills required for safe and robust product installation.